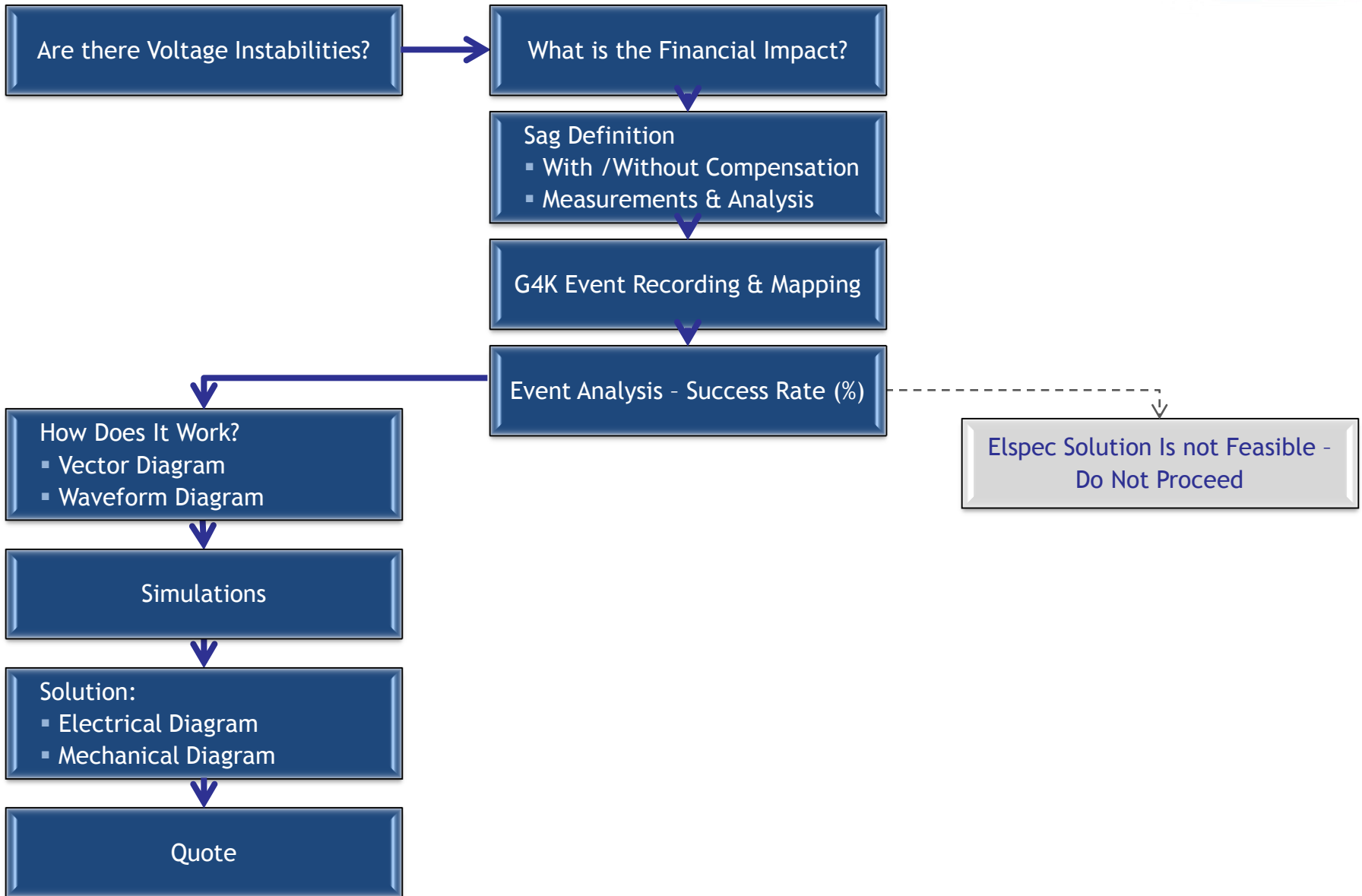




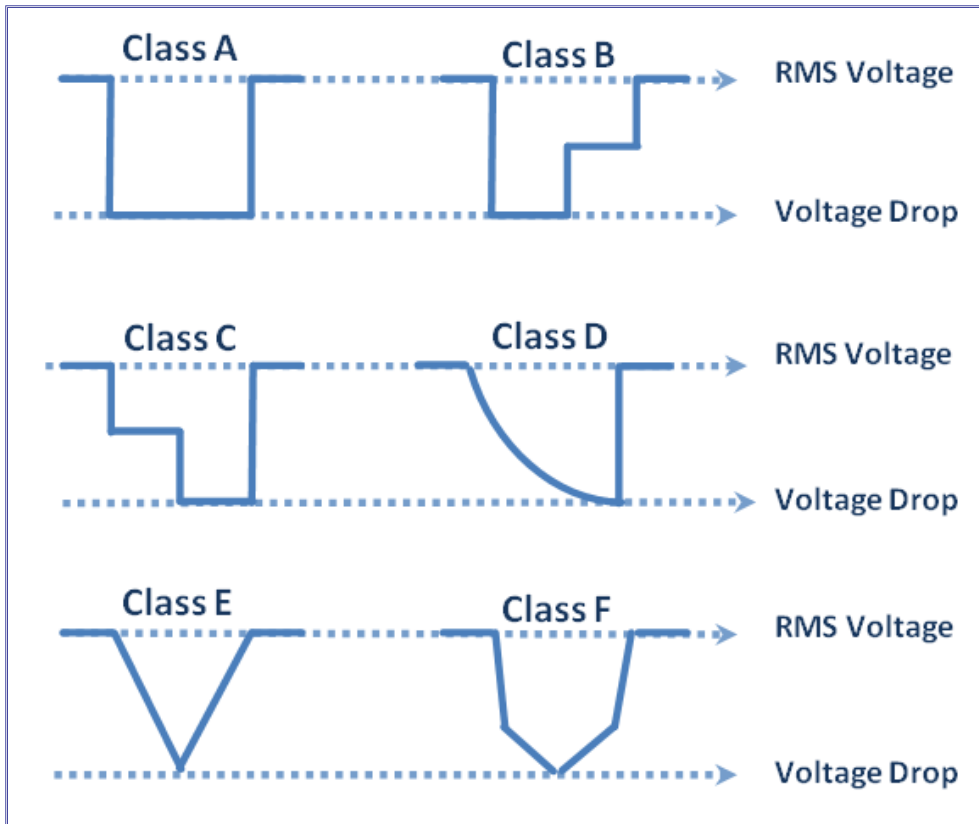
EQUALIZER TURBO VOLTAGE INSTABILITIES

Problem Identification, Decision Process, Simulations & Proposals

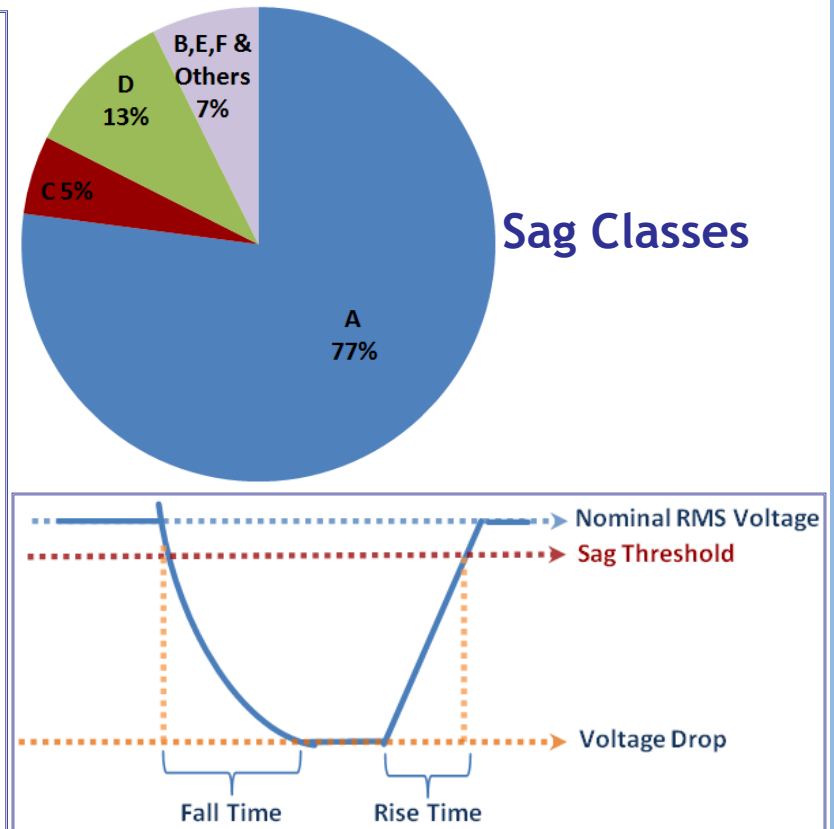
ELSPEC'S APPROACH



SAG DEFINITION - MEASUREMENTS & ANALYSIS

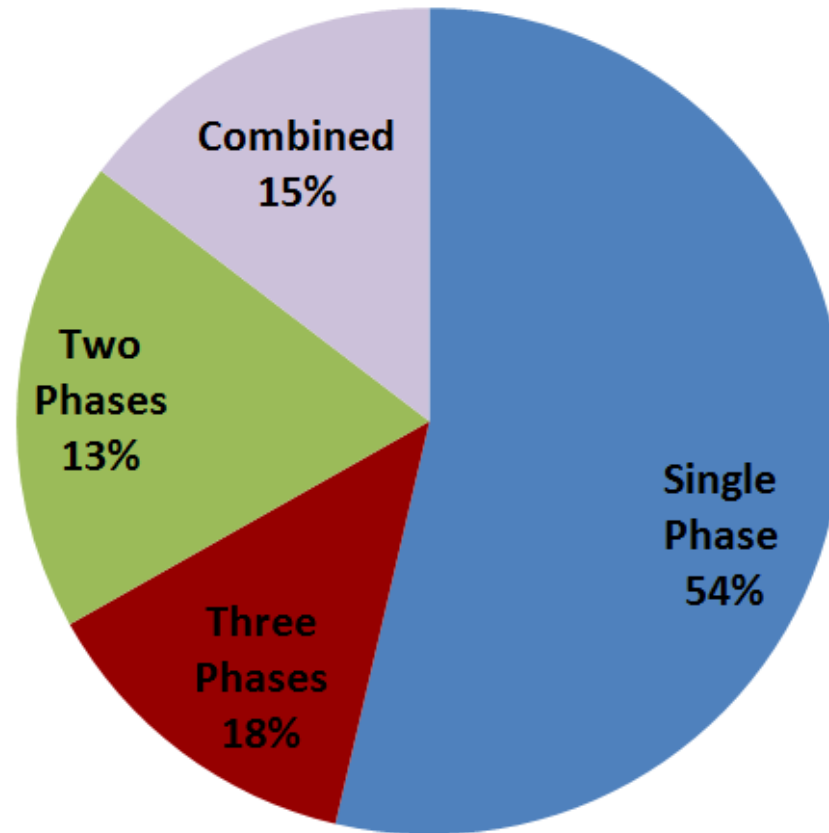


Sag Classifications



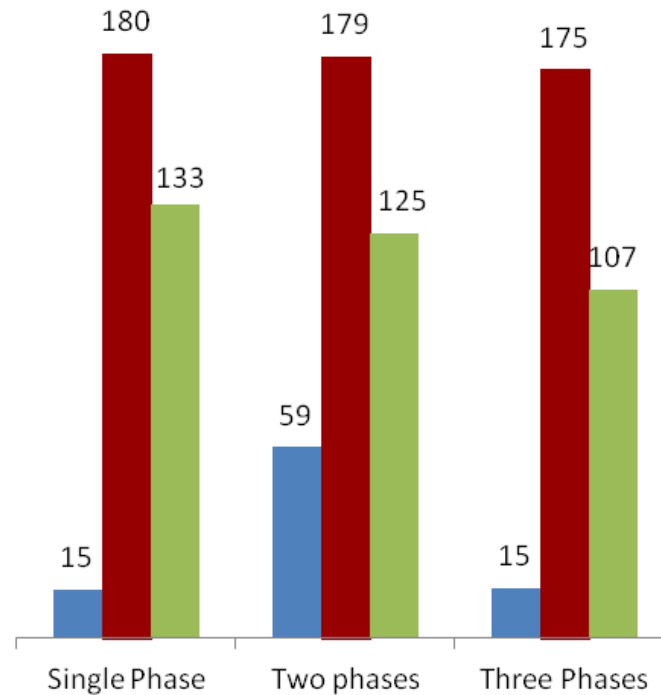
RMS Voltage (Single Phase)
Fall Time & Rise Time

SAG DEFINITION - MEASUREMENTS & ANALYSIS



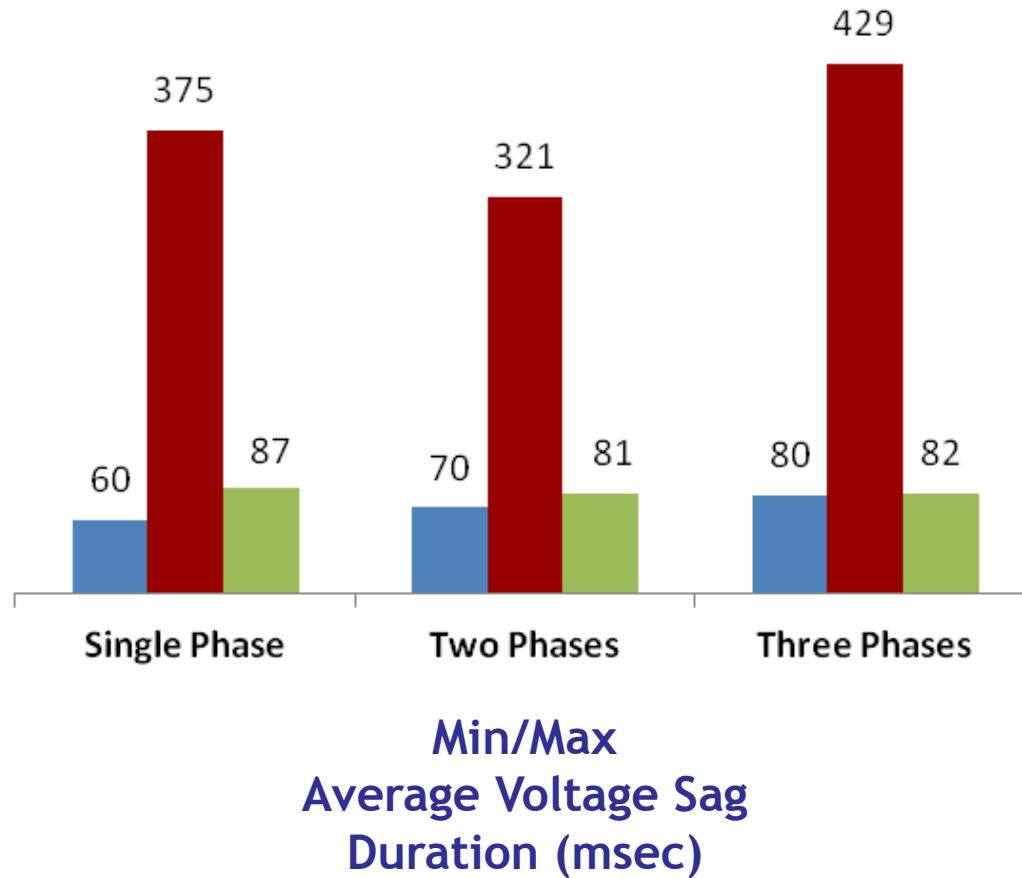
Sag Types

SAG DEFINITION - MEASUREMENTS & ANALYSIS

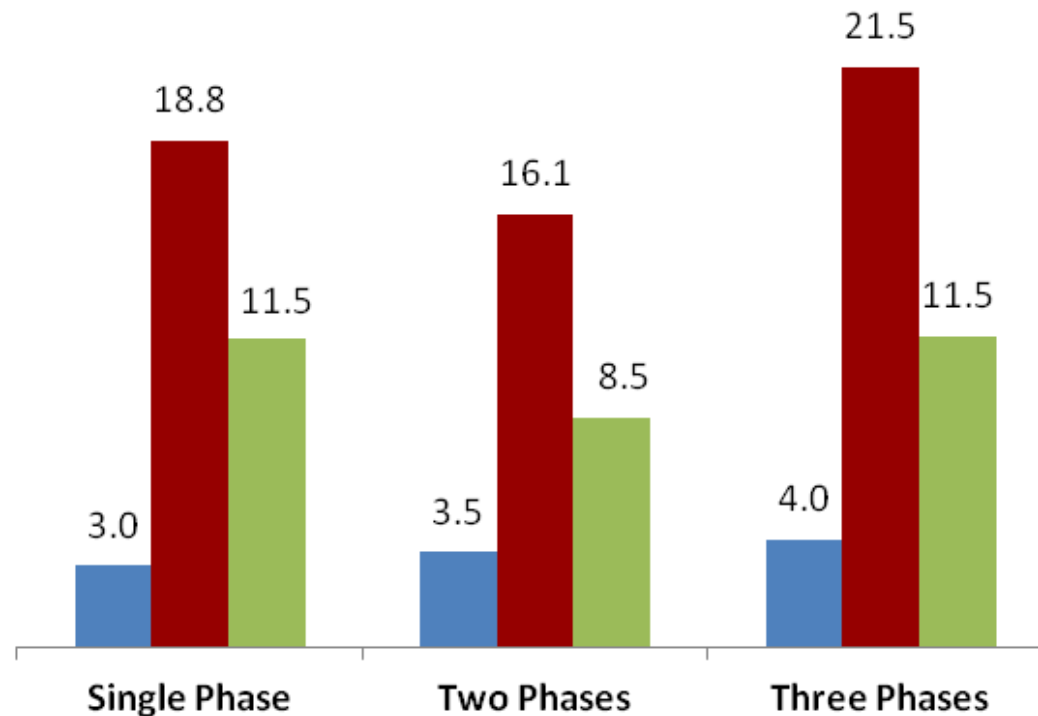


**Min/Max
Average Voltage During a
Sag**

SAG DEFINITION - MEASUREMENTS & ANALYSIS

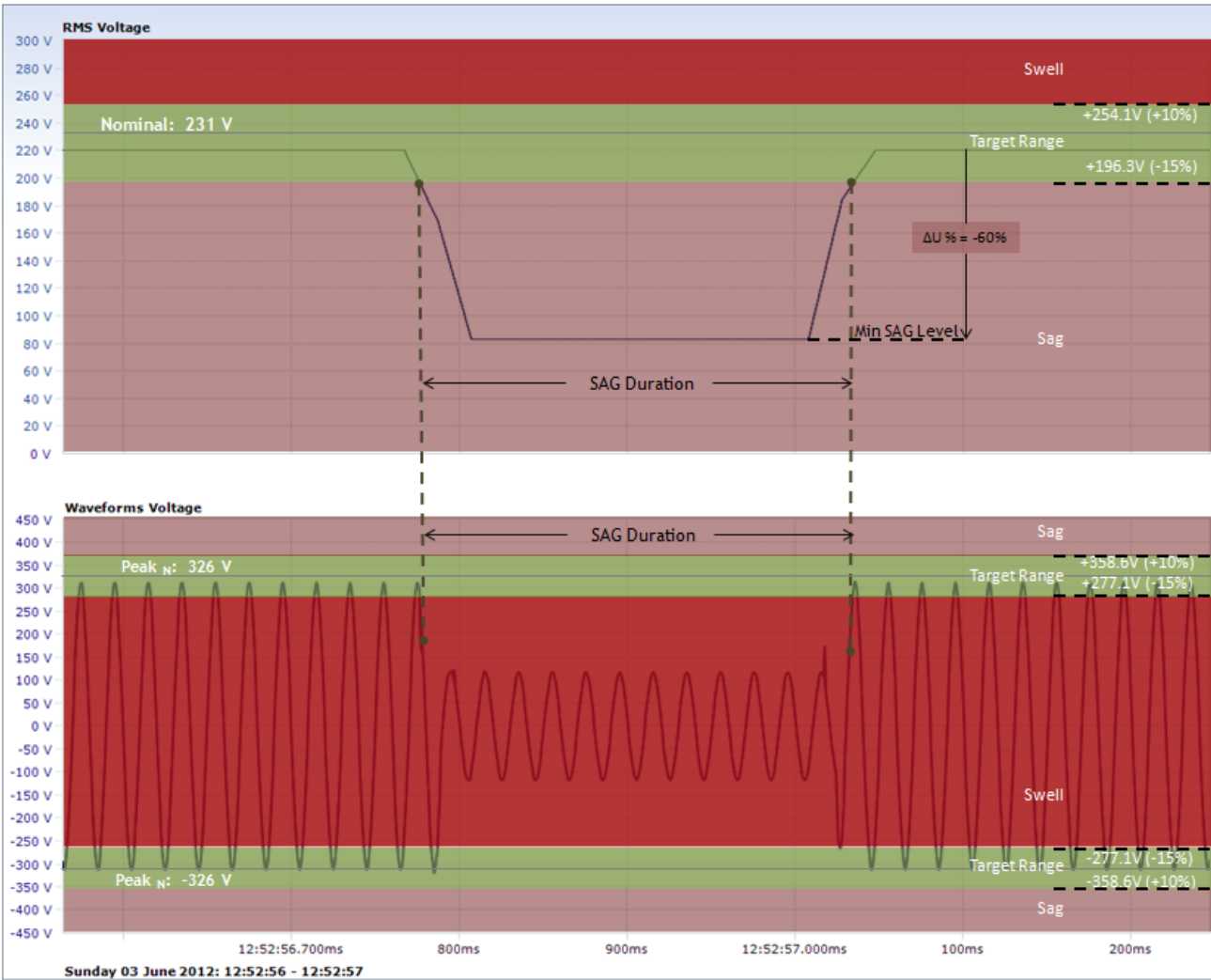


SAG DEFINITION - MEASUREMENTS & ANALYSIS

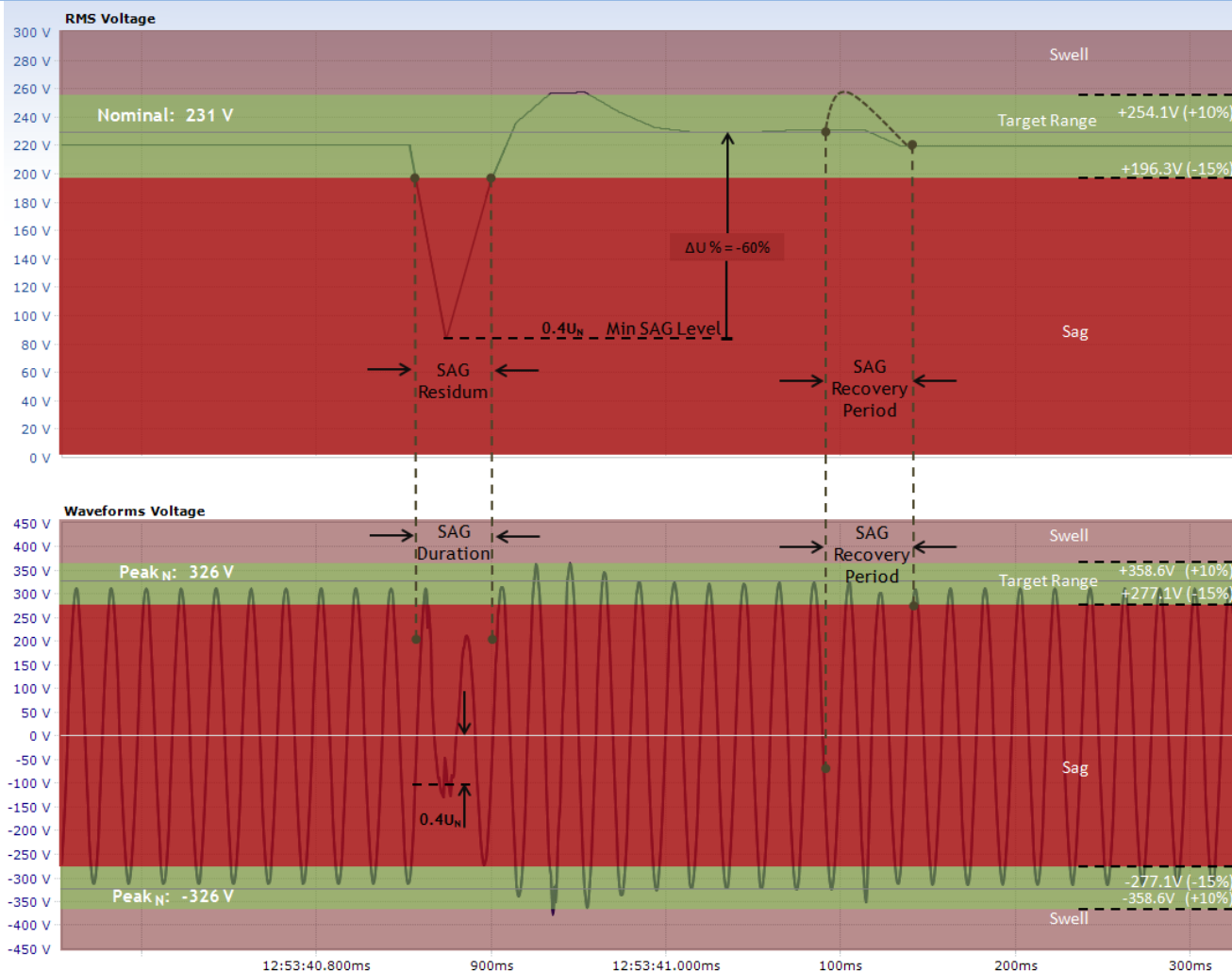


Min/Max
Average Voltage Sag
Duration (Cycle) @50Hz

SAG DEFINITION - WITHOUT COMPENSATION



SAG DEFINITION - WITH COMPENSATION

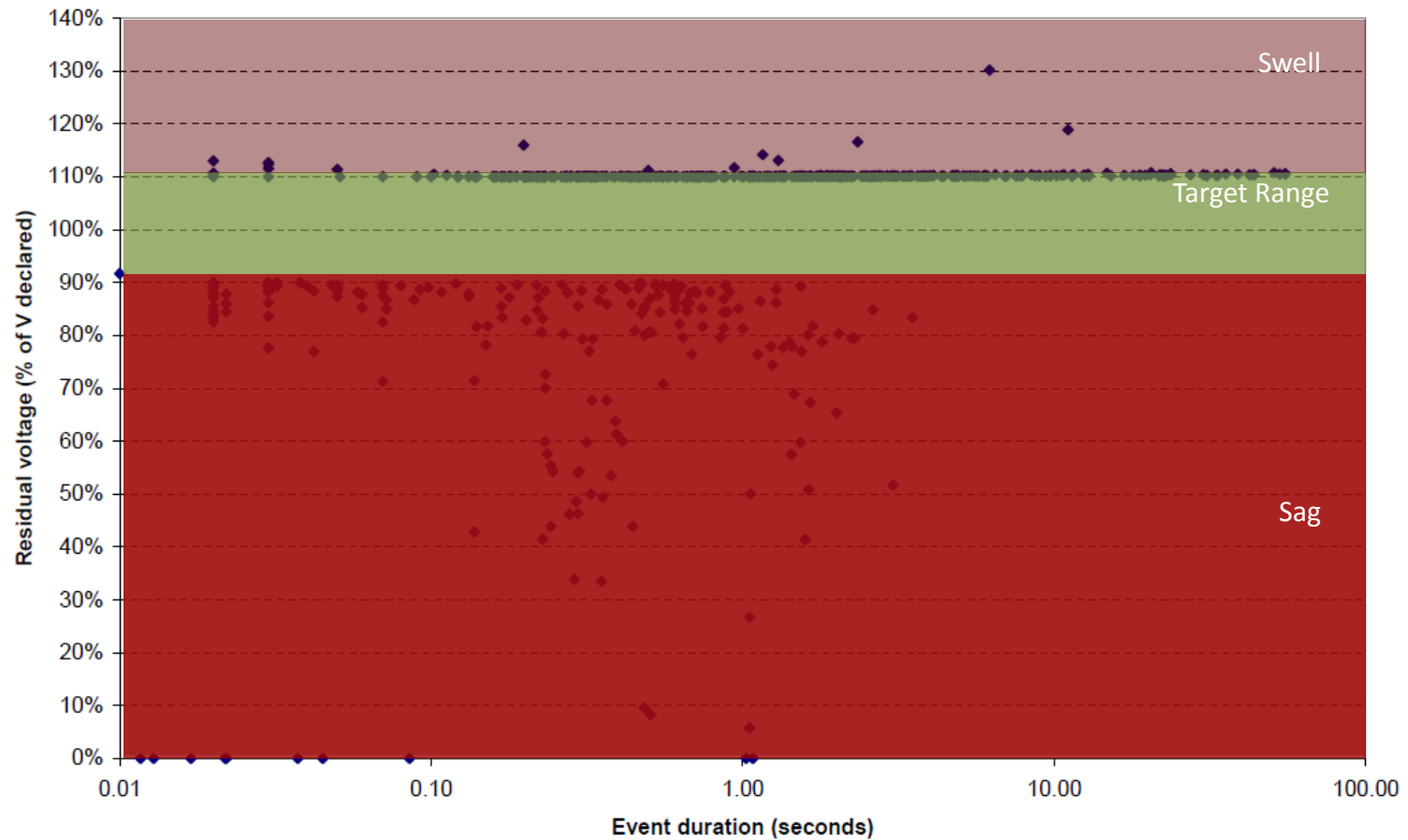


Sunday 03 June 2012: 12:53:40 - 12:53:41

EVENT RECORDINGS - SURVEY

	Start Date	Start Time	Category	Phases	Duration	Residual Voltage	Description
1	Thu 1 Dec 2011	1:34	Dip type S	1,2,3	0.31	62.30%	137132.4 Volt minimum
2	Thu 1 Dec 2011	9:40	Dip type Z1	1,2,3	1.06	81.40%	179174.8 Volt minimum
3	Thu 1 Dec 2011	15:12	Dip type Y	1,2,3	0.48	81.30%	178858.1 Volt minimum
4	Thu 1 Dec 2011	16:34	Dip type S	1,2,3	0.38	40.30%	88597.7 Volt minimum
5	Fri 2 Dec 2011	0:54	Dip type S	1,2,3	0.32	76.40%	168011.0 Volt minimum
6	Fri 2 Dec 2011	1:34	Dip type S	1,2,3	0.35	64.20%	141289.2 Volt minimum
7	Sat 3 Dec 2011	3:50	Dip type Y	1,2	0.25	81.40%	179135.2 Volt minimum
8	Sat 3 Dec 2011	5:22	Interruption	1,2,3	51.68	0.00%	0.0 Volt minimum
9	Sat 3 Dec 2011	5:28	Dip type Y	1,3	0.03	87.20%	191803.3 Volt minimum
10	Sun 4 Dec 2011	3:28	Dip type Y	2	0.03	87.20%	191763.7 Volt minimum
11	Sun 4 Dec 2011	7:55	Dip type Y	2	0.05	87.80%	193070.1 Volt minimum
12	Sun 4 Dec 2011	9:51	Dip type Z1	2	1.22	78.50%	172801.1 Volt minimum
13	Sun 4 Dec 2011	11:53	Dip type Y	1,3	0.52	81.30%	178897.7 Volt minimum
14	Sun 4 Dec 2011	15:31	Dip type Y	1,2	0.03	88.10%	193861.9 Volt minimum
15	Sun 4 Dec 2011	15:32	Dip type Y	1,2	0.03	87.90%	193466.0 Volt minimum
16	Sun 4 Dec 2011	16:19	Interruption	1,2,3	1:35:42	0.00%	0.0 Volt minimum
17	Sun 4 Dec 2011	17:54	Dip type Y	1,2	0.03	87.80%	193149.3 Volt minimum
18	Sun 4 Dec 2011	17:57	Dip type Y	1,2	0.02	89.10%	195960.0 Volt minimum
19	Sun 4 Dec 2011	17:57	Interruption	1,2,3	0:13:24	0.00%	0.0 Volt minimum
20	Sun 4 Dec 2011	18:10	Dip type Y	1,2	0.06	84.40%	185588.0 Volt minimum
21	Sun 4 Dec 2011	18:12	Dip type S	1,2,3	0.24	51.90%	114250.6 Volt minimum
22	Sun 4 Dec 2011	18:20	Dip type Z1	1,3	0.67	82.80%	182223.0 Volt minimum
23	Sun 4 Dec 2011	18:21	Dip type Y	2,3	0.02	88.90%	195564.2 Volt minimum
24	Sun 4 Dec 2011	19:08	Dip type Y	3	0.03	89.10%	196078.8 Volt minimum
25	Sun 4 Dec 2011	19:08	Dip type Y	3	0.19	89.60%	197226.8 Volt minimum
26	Sun 4 Dec 2011	19:44	Dip type Y	3	0.03	88.90%	195524.6 Volt minimum
	Up to Record 1362						
1362	Wed 23 May 20	2:29	Dip type X1	1,2,3	0.09	60.50%	133134.1 Volt minimum

EVENT RECORDINGS - DIPS & SWELLS MAPPING



EVENT ANALYSIS - SUCCESS RATE 79%



Nominal Voltage [%]																				
125% to 135%				1	2					1										
122.5% to 125%									2											
120% to 122.5%										1										
117.5% to 120%	1	1								1	1									
115% to 117.5%	1	1		2		1				1										
112.5% to 115%	7			1	2	2	1			1										
110% to 112.5%	31	8	2	163	63	44	25	16	31	20	13	7	7							
85% to 110%	139	89	28	144	13	4								1						
82.5% to 85%	18	7	9	38	6	1	1													
80% to 82.5%	1		2	37	10	4	2													
70% to 80%	1	6	6	69	18	5	1			1										
60% to 70%				56	7	3		1												
57.5% to 60%				15	2															
55% to 57.5%				7	3															
52.5% to 55%				19	1															
50% to 52.5%				12	5		1	1												
47.5% to 50%				9	1															
45% to 47.5%				10	1						1									
42.5% to 45%				9	1															
40% to 42.5%				4	2															
30% to 40%				8	1															
0% to 30%				6	4															
0	5		1	1	2				1		3	3	2	5	2	3	6	11	4	
	0 > t > 0.04s	0.04 > t > 0.06s	0.06 > t > 0.08s	0.08 > t > 1s	1 > t > 2s	2 > t > 3s	3 > t > 4s	4 > t > 5s	5 > t > 10s	10 > t > 20s	20 > t > 30s	30 > t > 40s	40 > t > 60s	90 > t > 120s	2 > t > 3 min	3 > t > 5 min	5 > t > 10 min	10 > t > 20 min	t > 20 min	Duration [sec / min]

- 291 Sag Events: Duration < 2 sec, $\Delta U = + 25\%$
- 456 Swell Events: Duration < 60 sec, $\Delta U = - 15\%$
- 195 Sag & Swell Events Unsolved

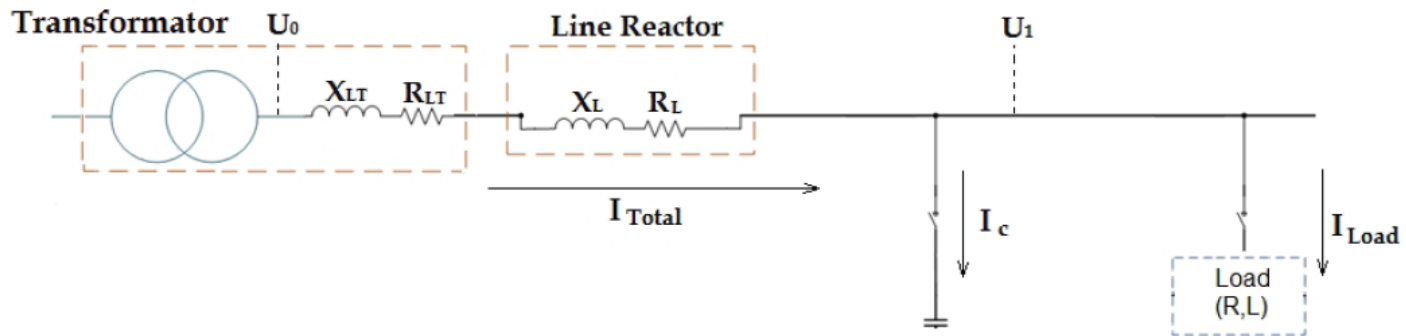
EVENT ANALYSIS - SUCCESS RATE 90%



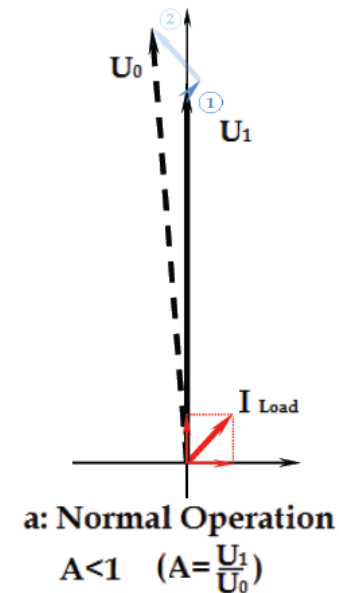
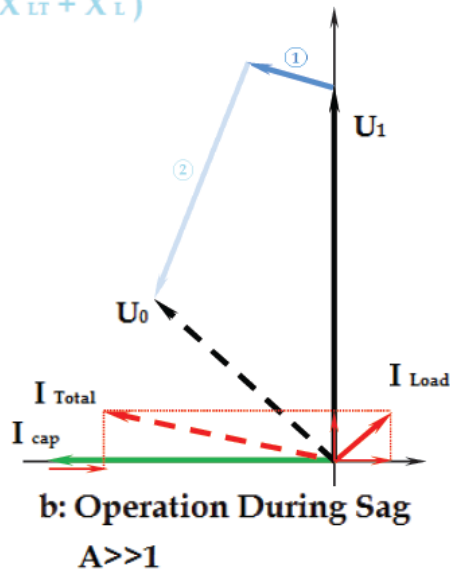
Nominal Voltage [%]																				
125% to 135%				1	2					1										
122.5% to 125%									2											
120% to 122.5%										1										
117.5% to 120%	1	1								1	1									
115% to 117.5%	1	1		2		1				1										
112.5% to 115%	7			1	2	2	1		1											
110% to 112.5%	31	8	2	163	63	44	25	16	31	20	13	7	7							
85% to 110%	139	89	28	144	13	4							1							
82.5% to 85%	18	7	9	38	6	1	1													
80% to 82.5%	1		2	37	10	4	2													
70% to 80%	1	6	6	69	18	5	1		1											
60% to 70%				56	7	3		1												
57.5% to 60%				15	2															
55% to 57.5%				7	3															
52.5% to 55%				19	1															
50% to 52.5%				12	5		1	1												
47.5% to 50%				9	1															
45% to 47.5%				10	1					1										
42.5% to 45%				9	1															
40% to 42.5%				4	2															
30% to 40%				8	1															
0% to 30%				6	4															
0	5		1	1	2			1		3	3	2	5	2	3	6	11	4		
	0 > t > 0.04s	0.04 > t > 0.06s	0.06 > t > 0.08s	0.08 > t > 1s	1 > t > 2s	2 > t > 3s	3 > t > 4s	4 > t > 5s	5 > t > 10s	10 > t > 20s	20 > t > 30s	30 > t > 40s	40 > t > 60s	90 > t > 120s	2 > t > 3 min	3 > t > 5 min	5 > t > 10 min	10 > t > 20 min	t > 20 min	Duration [sec / min]

- 391 Sag Events: Duration < 2 sec , $\Delta U = + 45\%$
- 456 Swell Events: Duration < 60 sec, $\Delta U = - 15\%$
- 94 Sag & Swell Events Unsolved

PRINCIPAL OF OPERATION - SAG CONTROL



1. $\Delta U_R = I_{Total} * (R_{LT} + R_L)$
2. $\Delta U_x = I_{Total} * (X_{LT} + X_L)$

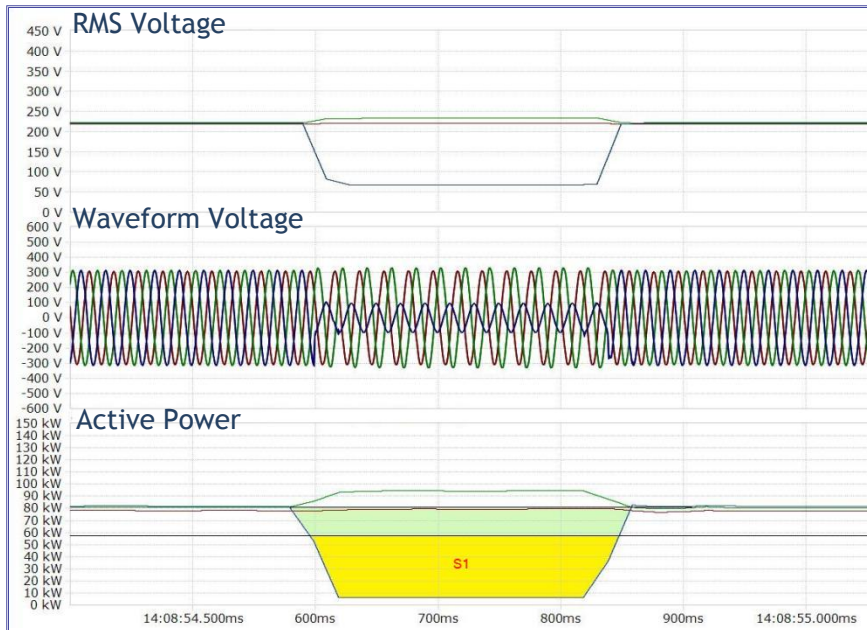


WAVEFORM

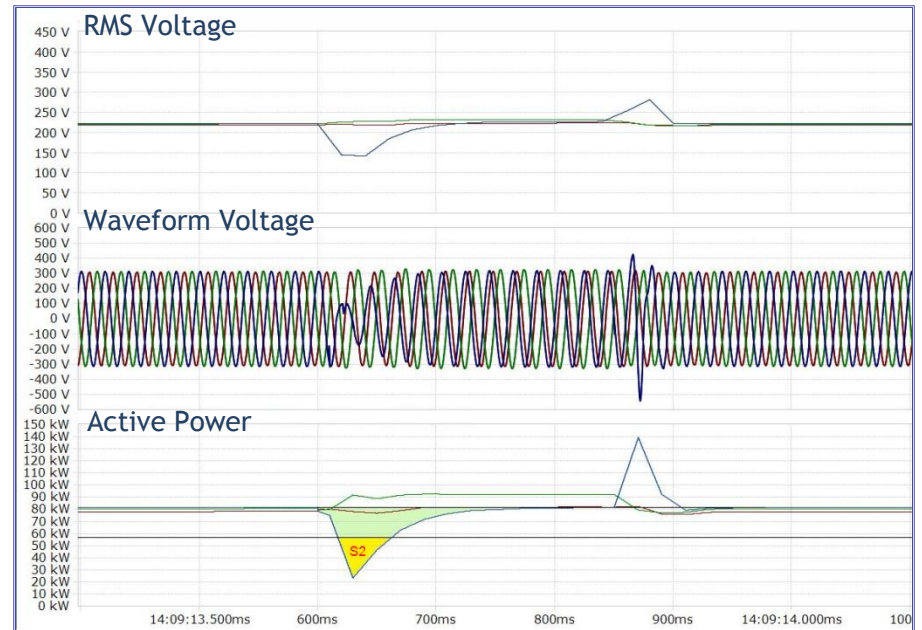
SINGLE PHASE - POWER ANALYSIS

 $[0.7225P_u, 1P_u] = [57.8, 80]kW$

 Power Level Below $0.7225P_u = 57.8kW$



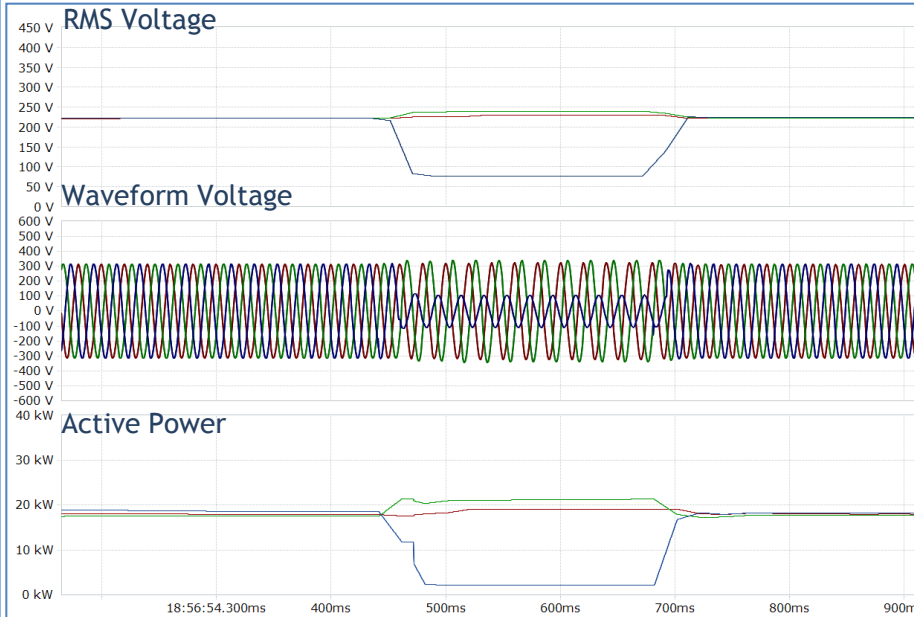
Without Compensation



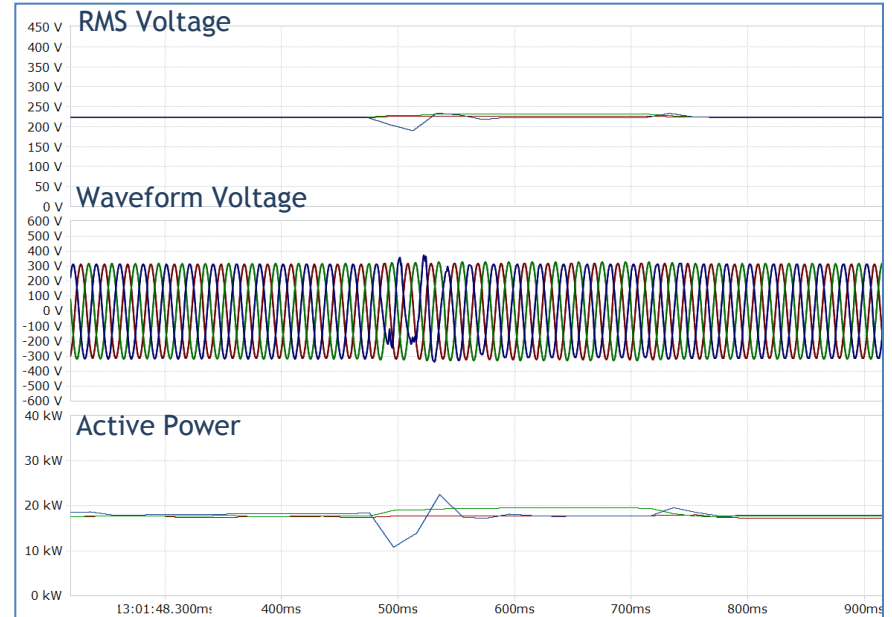
With Compensation

WAVEFORM SINGLE PHASE - VOLTAGE DROP TO 60%

Load per Phase
20kW



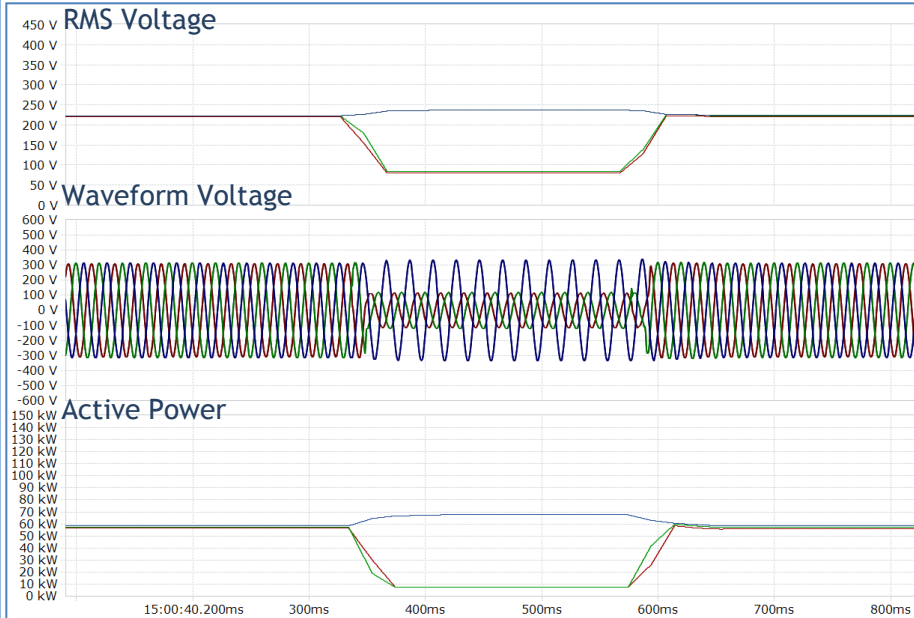
Without Compensation



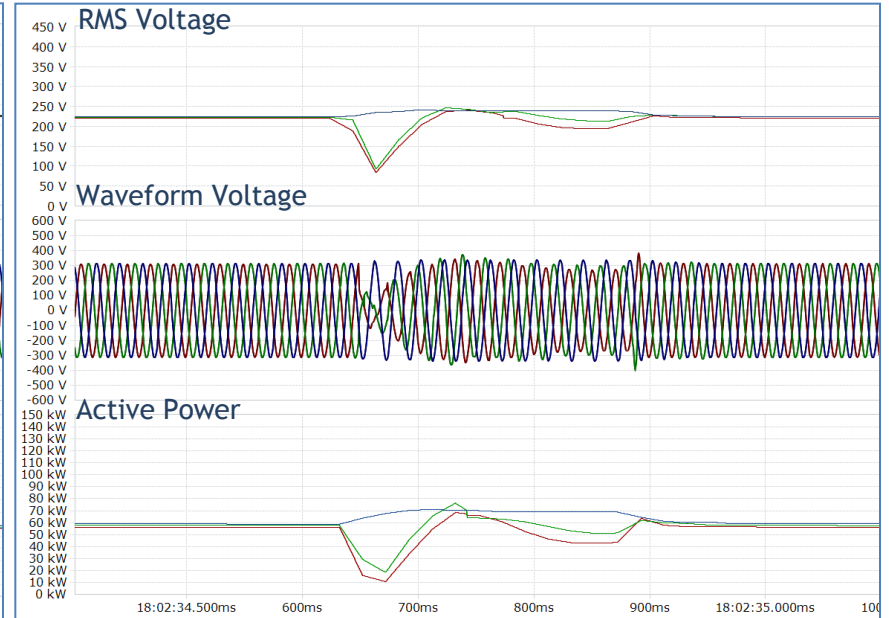
With Compensation

WAVEFORM TWO PHASES - VOLTAGE DROP TO 60%

Load per Phase
59kW



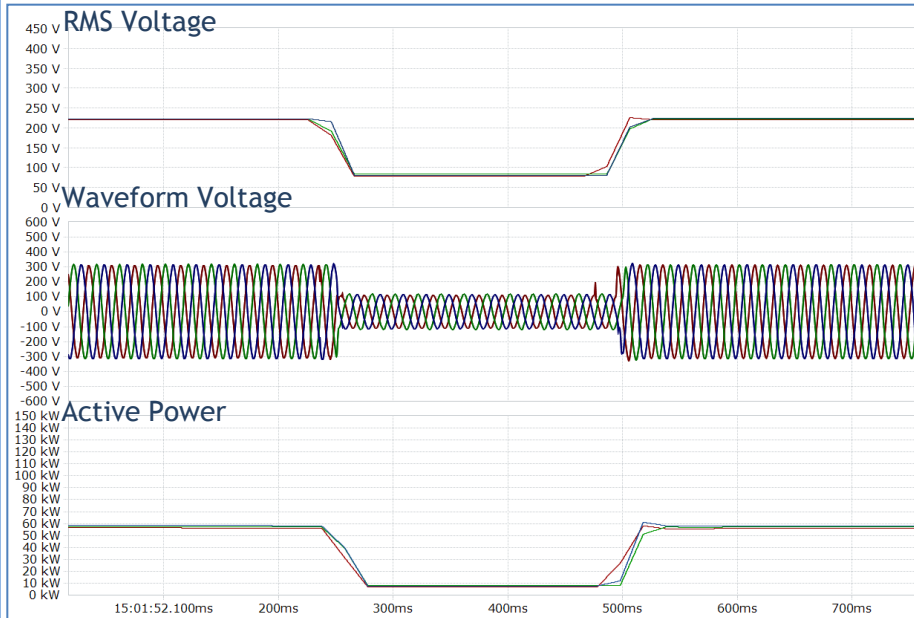
Without Compensation



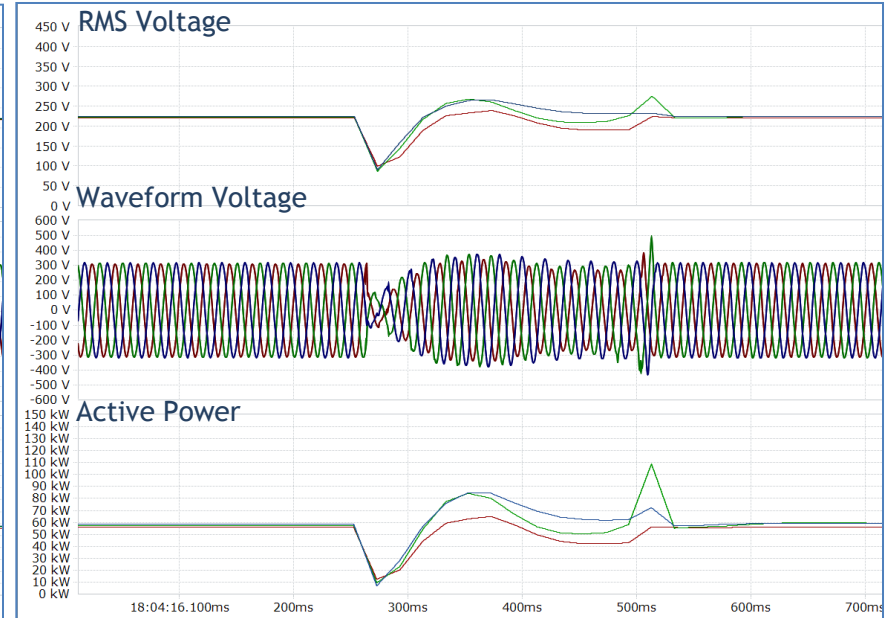
With Compensation

WAVEFORM THREE PHASES - VOLTAGE DROP TO 60%

Load per Phase
59kW



Without Compensation



With Compensation

PLANNED SIMULATION

16[MW] , 0 [MVar], $\Delta U = -60\%$, step=3%

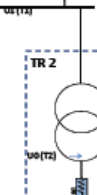
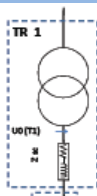
Transformer 1		
U1/U2	0.68	-43.74%
ΔU ph-N	55432.61	[V]
U1 T1 ph-N	71295.01	[V]
Uo T1 ph-N	126728.61	[V]
Phase shift from U1 to Uo [T1]	0.30	[Deg]

Transformer 2		
U1/U2	1.60	49.85%
ΔU ph-N	-5331.81	[V]
U1 ph-N (T2)	16027.28	[V]
Uo T2 ph-N	10595.47	[V]
Phase shift from U1 to Uo [T2]	15.14	[Deg]

Total		
Uo T1	126728.61	[V]
ΔU T1	55432.61	[V]
ΔU T2 / n1	795.95	[V]
ΔU Total	54632.75	[V]
U T1 = Uo T1 - ΔU Total	72095.86	[V]
U T1 / Uo T1 (%)	56.89%	
Total Gen	0.84	-16%

T1 Load (R, L, C, Gen)		
I Load ABC (A)	54.00	[A]
I Load R (L)	572.00	[A]
I Load R (C)	0.00	[A]
I Load ABC (%)	0.00%	
I Load ABC K=1 (Gen)	0.00	[A]
I Load R (C) K=1	100.00%	[A]
I Load R (C) K=1	0.00	[A]
K (if of modula)	1.00	1 s. s.

T2 Load (R, L, C, Gen)		
I Load ABC (A)	236.14	[A]
I Load R (L)	0.01	[A]
K (if of modula)	1.00	1 s. s.
I Load R (C)	711.00	[A]
I Load ABC (%)	4.00%	
I Load ABC	38.44	[A]
K (if of modula)	1.00	1 s. s.
I Load ABC K=1 (Gen)	0.00	[A]
I Load R (C) K=1	10.00%	[A]
I Load R (C) K=1	0.00	[A]
K (if of modula)	1.00	1 s. s.



Transformer 1		
S trame 1 (I _n =2024.52 [A])	1000.00	[kVA]
U ph-ph (T1 primary)	220.00	[kV]
U ph-ph (T1 secondary)	220.00	[kV]
N T1	1.00	

%		
Z sc (T1)	10.00%	4.8400
B sc / X sc (T1)	0.10	
X sc (T1)	0.05%	4.8100
R sc (T1)	1.00%	0.4816

%		
X Line (T1-T2) (Z sc %)	543.50%	265.0000
R Line (T1-T2) (Z sc %)	116.28%	56.0000

%		
X line reactor (T1-T2) (from TR1)	0.00%	0.0000
R line reactor (T1-T2) (from TR1)	0.00%	0.0000

%		
X Total (T1-T2)	563.54%	267.8100
R Total (T1-T2)	117.27%	56.4816

Transformer 2		
S trame 2 (I _n =524.81 [A])	30000.00	[kVA]
U ph-ph (T2 primary)	220000.00	[V]
U ph-ph (T2 secondary)	55005.50	[V]
F	50.00	[Hz]
N T2	1.00	
U1 ph-N (T2)	16627.28	[V]

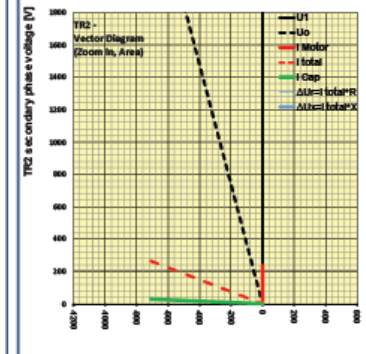
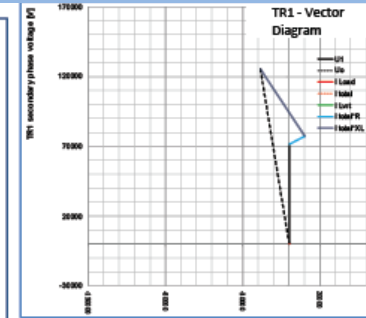
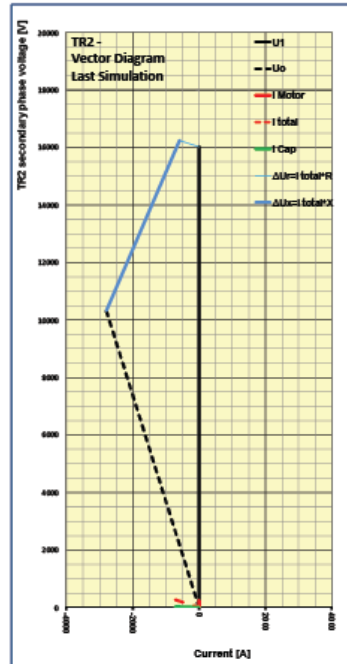
%		
Z sc (T2)	11.50%	4.175535
B sc / X sc (T2)	0.10	
X sc (T2)	11.44%	4.1546
R sc (T2)	1.14%	0.4155

%		
X Line (T2-Load) (Z sc %)	0.00%	0.0000
R Line (T2-Load) (Z sc %)	0.00%	0.0000

%		
X line reactor (T2-Load) (from TR2)	11.50%	4.1755
R line reactor (T2-Load) (from TR2)	1.14%	0.4159

%		
X (T2-Load)	22.04%	8.5299
R (T2-Load)	2.20%	0.8254

TR2 (L)			ΔU			TR1 / TR2 (P,Q Total)			TR2 (P, Q)							
Load ABC	I Load R	I Load C	ΔU R (%)	ΔU L (%)	ΔU total (%)	P Total	Q Total	Q Lev	P Lev	Q Lev in Nominal	Q Load	P Load	Q Total	P Total		
288.41	0.01	800.00	58.89%	-38.44%	-3.8%	37722.12	66723.14	49482.11	1879.26	53602.05	0.46	14647.22	22526.76	2242.86	-26994.90	18869.37
283.18	0.01	873.00	67.2%	-40.24%	-3.3%	36996.26	67161.06	49592.14	1876.11	52846.44	0.44	14185.06	21274.25	2118.15	-25978.03	18181.34
256.50	0.01	846.00	56.00%	-40.88%	-7.36%	36212.47	68067.37	44643.79	1785.75	52041.06	0.43	13640.99	20020.94	1993.37	-24622.42	17420.11
263.38	0.01	819.00	55.27%	-41.38%	-8.86%	35525.50	69076.66	43430.12	1699.60	51293.41	0.41	13144.06	18807.57	1892.58	-23882.14	16716.23
248.31	0.01	792.00	53.69%	-41.84%	-10.81%	34851.41	70007.05	42355.98	1654.24	50505.11	0.40	12694.57	17634.00	1755.11	-22721.59	16020.53
248.31	0.01	765.00	52.06%	-42.33%	-12.31%	34185.70	71056.50	42246.22	1626.85	49868.97	0.38	12197.26	16500.11	1642.82	-21745.73	15339.95
240.94	0.01	738.00	51.13%	-43.15%	-14.90%	33743.91	72395.16	42237.84	1449.51	48999.01	0.37	11830.62	15436.21	1537.09	-20799.26	14817.22
236.14	0.01	711.00	49.89%	-43.74%	-18.75%	33089.65	73396.50	34186.19	1367.45	48100.51	0.35	11354.11	14382.00	1431.93	-19803.84	14153.49



Target	Calculated	Data	Data %	Step %
127017	12729	288	99.77%	1.00%
11922	11954	49	99.84%	1.00%
0	0	0	99.99%	1.00%

V nominal = U1(T2) without load
 P nominal Load = 1.00 [kW]
 Png = 50%
 Q nominal Load = 0.97 [kVAr]

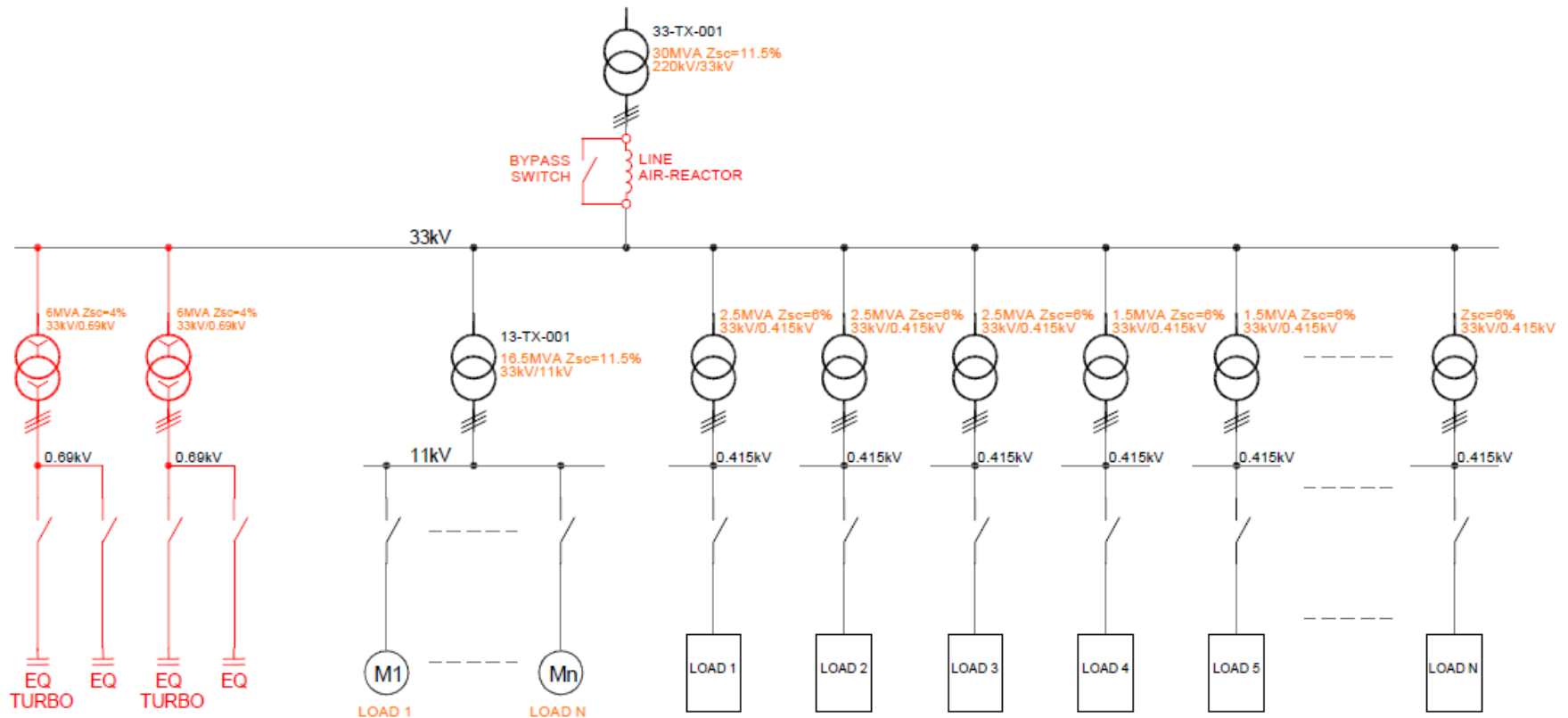
Steady State Work Motor		
P motor	8000.00	[kW]
Q motor	0.00	[kVAr]

Steady State Work Motor 1		
S nominal	8000.00	[kVA]
P nominal	8000.00	[kW]
Q nominal	0.00	[kVAr]
N	5.00	1 s. s.
U ph-ph nominal	8000.00	[V]
Start mode Work Motor 1	P start	1900.00 [kW]
Q start	4048.00 [kVAr]	
FF start	17138.16 [kVA]	
ON	I start	807.00 [A]
Steady State Work Motor 2	S nominal	8000.00 [kVA]
P nominal	8000.00 [kW]	
Q nominal	1913.28 [kVAr]	
N	1.00	1 s. s.
U ph-ph nominal	13000.00 [V]	
Start mode Work Motor 2	P start	5029.00 [kW]
Q start	993.87 [kVAr]	
FF start	1091.99 [kVA]	
OFF	I start	1091.99 [A]

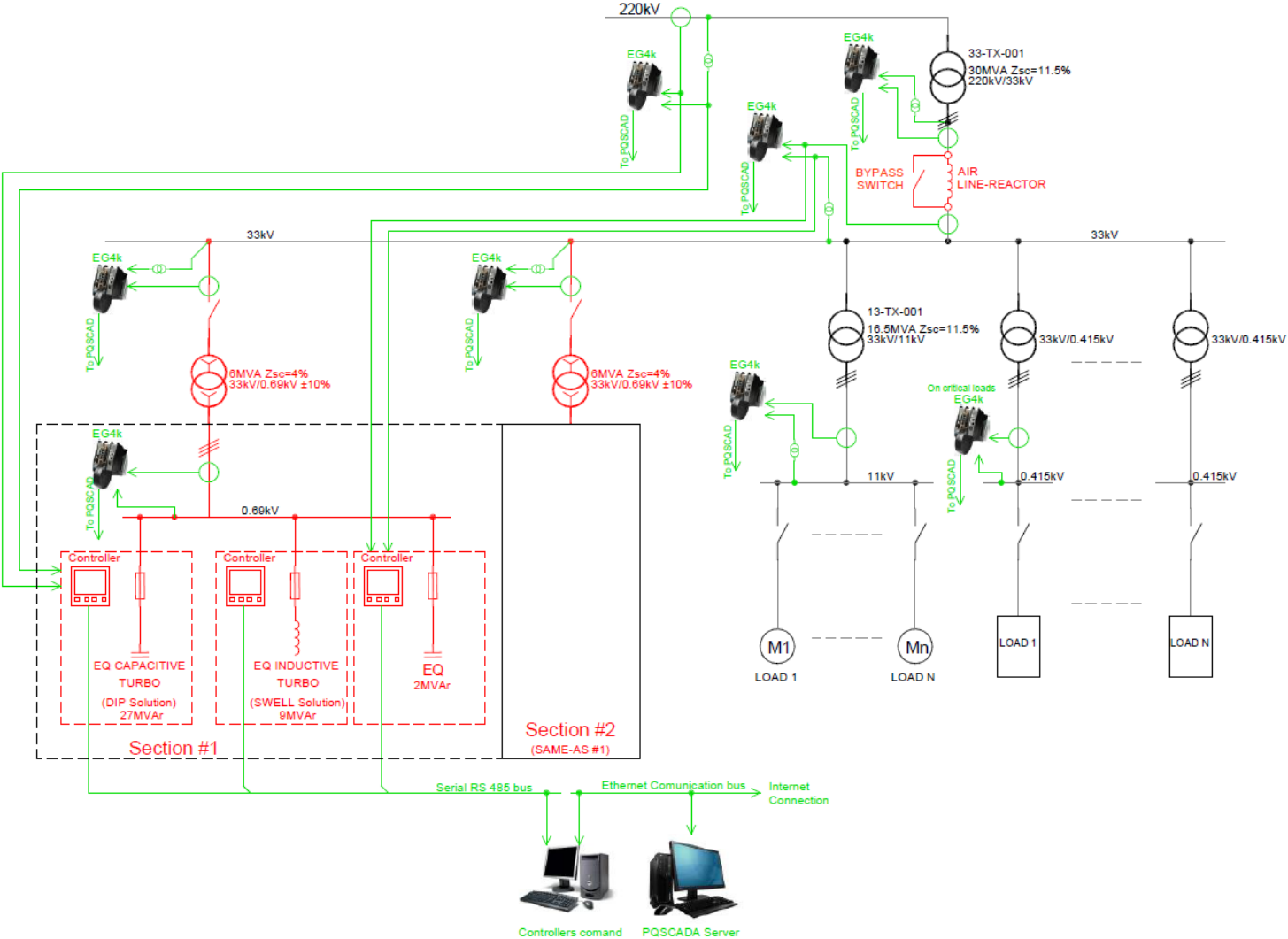
TR1 (P, Q)			TR2 (P, Q)					
Q Lev	P Lev	Q Lev in Nominal	Q Load	P Load	Q Total	P Total		
0.00	0.00	0.00	528.35 43	1274.59	30542.51	6379.08		
0.00	0.00	0.00	61828.58	12274.06	31011.06	6540.14		
0.00	0.00	0.00	61098.22	12128.75	31591.57	6662.57		
0.00	0.00	0.00	60684.37	12027.78	32174.43	6785.89		
0.00	0.00	0.00	60270.52	11911.87	32758.07	6910.20		
0.00	0.00	0.00	59856.67	11798.88	33341.21	7034.51		
0.00	0.00	0.00	59442.82	11686.51	33924.42	7158.82		
0.00	0.00	0.00	58928.97	11574.14	34507.63	7283.13		
0.00	0.00	0.00	58415.12	11461.77	35090.84	7407.44		
0.00	0.00	0.00	57901.27	11349.40	35674.05	7531.75		
0.00	0.00	0.00	57387.42	11237.03	36257.26	7656.06		
0.00	0.00	0.00	56873.57	11124.66	36840.47	7780.37		
0.00	0.00	0.00	56359.72	11012.29	37423.68	7904.68		
0.00	0.00	0.00	55845.87	10900.00	38006.89	8028.99		
0.00	0.00	0.00	55332.02	10787.63	38590.10	8153.30		
0.00	0.00	0.00	54818.17	10675.26	39173.31	8277.61		
0.00	0.00	0.00	54304.32	10562.89	39756.52	8401.92		
0.00	0.00	0.00	53790.47	10450.52	40339.73	8526.23		
0.00	0.00	0.00	53276.62	10338.15	40922.94	8650.54		
0.00	0.00	0.00	52762.77	10225.78	41506.15	8774.85		
0.00	0.00	0.00	52248.92	10113.41	42089.36	8899.16		
0.00	0.00	0.00	51735.07	10001.04	42672.57	9023.47		
0.00	0.00	0.00	51221.22	9888.67	43255.78	9147.78		
0.00	0.00	0.00	50707.37	9776.30	43838.99	9272.09		
0.00	0.00	0.00	50193.52	9663.93	44422.20	9396.40		
0.00	0.00	0.00	49679.67	9551.56	45005.41	9520.71		
0.00	0.00	0.00	49165.82	9439.19	45588.62	9645.02		
0.00	0.00	0.00	48651.97	9326.82	46171.83	9769.33		
0.00	0.00	0.00	48138.12	9214.45	46755.04	9893.64		
0.00	0.00	0.00	47624.27	9102.08	47338.25	10017.95		
0.00	0.00	0.00	47110.42	8989.71	47921.46	10142.26		
0.00	0.00	0.00	46596.57	8877.34	48504.67	10266.57		
0.00	0.00	0.00	46082.72	8764.97	49087.88	10390.88		
0.00	0.00	0.00	45568.87	8652.60	49671.09	10515.19		
0.00	0.00	0.00	45055.02	8540.23	50254.30	10639.50		
0.00	0.00	0.00	44541.17	8427.86	50837.51	10763.81		
0.00	0.00	0.00	44027.32	8315.49	51420.72	10888.12		
0.00	0.00	0.00	43513.47	8203.12	52003.93	11012.43		
0.00	0.00	0.00	43000.00	8090.75	52587.14	11136.74		

- Line Reactor = 11.5%,
- X Line (T1-T2) (Z sc %) = 263 [Ω]
- R Line (T1-T2) (Z sc %) = 56 [Ω]
- Q LVRT in Nominal (EQ-Turbo) = 51 [MVar] for ΔU = -10%,
- Q LVRT in Nominal (EQ-Turbo) = 48 [MVar] for ΔU = -15%,

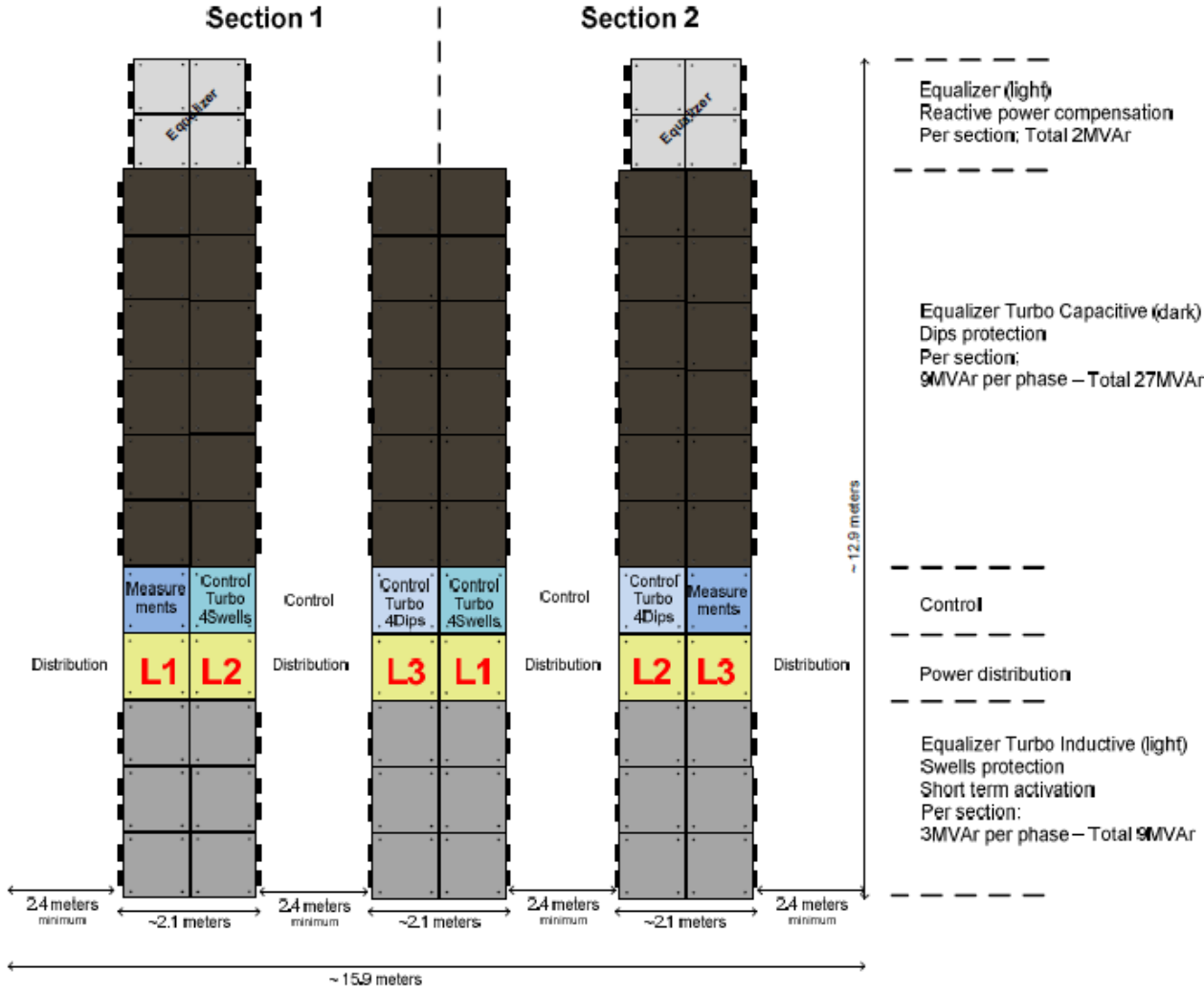
SOLUTION - GENERAL ELECTRICAL DIAGRAM



SOLUTION - DETAILED ELECTRICAL DIAGRAM



SOLUTION - MECHANICAL DIAGRAM





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TECHNOLOGY & ENERGY SOLUTIONS
TECHNOLOGY & RENTAL SOLUTIONS

EQUALIZER TURBO | POWER QUALITY SOLUTIONS

EQUALIZER TURBO VOLTAGE INSTABILITIES

The Equalizer TURBO provides a ride-through three-phase (balanced & unbalanced) voltage sag & swell compensation solution 0.2pu, voltage dip ΔU 70% with typical duration up to 2 seconds duration for sags and no limitation for swells. Clients may also specify an even longer duration to meet their individual requirements and national compliance standard.



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EQUALIZER TURBO VOLTAGE INSTABILITIES

This ride-through compensation capabilities resolve a significant portion of voltage disruptions in both developing and developed countries. In addition the device restores the voltage to 1.0pu of its nominal value $\pm 15\%$.



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EQUALIZER TURBO VOLTAGE INSTABILITIES

Due to independent phase compensation, the Equalizer TURBO can correct each phase accurately and independently. Equalizer TURBO comes with integrated software monitoring system with event notification and remote access facility.



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EQUALIZER TURBO | System Attributes

- Obtain full compensation within 1-2 network cycles
- Up to 2 seconds of full sag compensation using residual voltage as low as 30% of nominal voltage, with voltage target range between $0.9U_n$ and $1.1U_n$
- Unlimited swell compensation period
- Independent compensation for each phase
- Parallel connection to network without power consumption during normal conditions [standby mode]
- Can be applied in any industrial applications
- Proven Elspec & Industrial Technology



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EQUALIZER TURBO | POWER QUALITY SOLUTIONS

EQUALIZER TURBO | Customer Benefits

- Return On Investment [ROI] period can be as low as several months up to one year, due to reduction in local power generation & higher production capabilities
- Very high energy efficiency - no power consumption due to parallel connection and operation during the event only
- The Equalizer TURBO has a long lifetime



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EQUALIZER TURBO | POWER QUALITY SOLUTIONS

EQUALIZER TURBO | Solution Design Process

- Assessment of power quality financial impact on client's profitability
- Client site data transfer - facility power consumption, transformers and generators etc.
- Measurements are taken on site and analyzed
- Simulations are made using Elspec's unique proprietary simulation tools
- Success rate is calculated for each solution alternative
- Electrical and mechanical diagrams are supplied
- Quote is sent to the client for approval



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TECHNOLOGY & ENERGY SOLUTIONS
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Power Quality Analyzer | Digital Fault Recorder | Revenue Grade Energy Meter | Power Quality Solutions

- **If You Can't Measure It You Can't Manage It**
- **If You Can Measure It You Can Manage It**





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Power Quality Analyzer | Digital Fault Recorder | Revenue Grade Energy Meter | Power Quality Solutions

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Thank You

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